

**SHUTTLE BELT FOR VISA MODS**

**GPD315 VARIABLE SPEED CONSTANTS (HIGH VOLTAGE)**

GPD315 CONSTANT	GPD315 VALUE	GPD315 CONSTANT	GPD315 VALUE
NO01	10 initialize	NO80	1
	4 program	NO81	1
	0 lockout		
NO02	0		
NO03	1		
NO04	1		
NO05	0		
NO11	100		
NO12	460		
NO13	60		
NO14	3		
NO15	24		
NO16	1.5		
NO17	12		
NO19	.5		
NO20	.5		
NO24	68		
NO25	100		